



Application Note

Application Note Number	A-ECAS365-2020E-TR(3P)
Revision	1
Function	Fenestron Balance 3 Point
Airframe	AS365
Engine	N/A
E-setup Number	A-ECAS365-2020E-TR(3P).asf
ACES Systems Analyzer	Model 2020 w/Tail Rotor Enhanced Software
Firmware Version	2.00 or greater
Procedure	N/A

Introduction

This Application Note covers the required equipment, equipment installation, analyzer setup, data acquisition and solution process for using the ACES Systems' Model 2020 with Enhanced Tail Rotor Performance Software option to perform fenestron balance on the AS365 helicopter. General instructions for the use of the Model 2020 can be found in user manual #2020-OM-01. All procedures for track and balance and adjustments should be made in accordance with the Eurocopter Maintenance Manual.

A. Required Equipment

The following ACES Systems' equipment is required.

Item	Quantity	Description	Part Number
1.	1	Model 2020 Analyzer	10-100-2020
2.	1	Phototach	10-100-1773
3.	1	Cable, Tachometer, 50 ft.	10-320-0126
4.	1	Sensor, Vibration, 991D-1	69-100-0075
5.	1	Cable, Sensor, 991D, 50'	10-320-0163
6.	1	Tail Rotor Photocell Bracket	22-430-0105
7.	1	Reflective Tape	10-400-0176

Miscellaneous Equipment

Tape, tie wraps or cable clamps to secure cables to airframe.

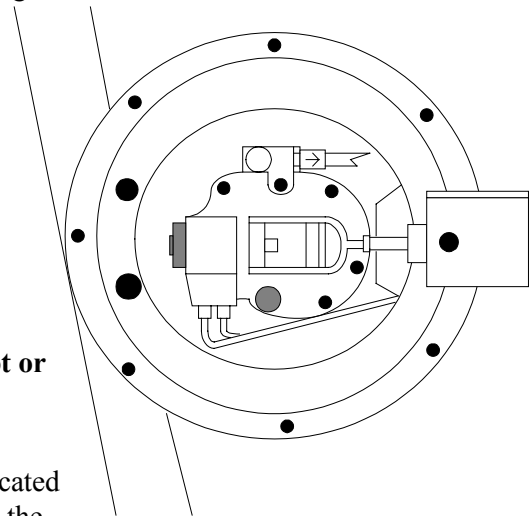
B. Equipment Installation

1. Park the helicopter on a flat surface with the nose facing into the wind.
2. Install sensor bracket (P/N 22-430-0105) to rear of tail gearbox at the 12:00 position. Install 991D-1 sensor (P/N 69-100-0075) in bracket ensuring that connector faces forward.
3. Install phototach (P/N 10-100-1773) into bracket and secure with nut.
4. Connect phototach cable (P/N 10-320-0126) to phototach and connect sensor cable (P/N 10-320-0163) to sensor and route cables into cabin area. Connect sensor cable to channel A of balancer. Connect phototach to Tach 1 channel of balancer.

Note

Route all cables as not to interfere with hot or rotating components.

5. Apply a piece of reflective tape to aft side of the casing corresponding to balance point C which located 130 degrees from balance points A and B. Ensure the reflective target is in-line with the photocell.



C. Analyzer Set Up

1. Turn the analyzer “ON”
2. From the “Main Menu”, select “Tail Rotor Balance” and press **[Enter]**. From the “Tail Rotor Balance” menu, select “Manage Setups” and press **[Enter]**. From the “Manage Setups” menu, select “New” and press **[Enter]**.
3. If setups are already stored in the analyzer, a setup list will be presented. If the AS365 is not among this list, press the **[F-1]** key for a “New” setup.
4. The “Tail Rotor Setup” screen now appears. Enter the tail rotor job setup information as shown in the appropriate fields. When completed, press **[Enter]**.

Model 2020 ProBalancer	
Tail Rotor Setup	
Name:	AS365
Sensor Chan:	(A)
Sensor:	9910-1
Tach Chan:	(1)
Tach Type:	Optical
Tach Pos:	(12)
Balancing RPM:	3600
Rotor Direction:	(CW)
Number of Blades:	11
Max Baln. Wts:	6

5. The Tail Rotor Chart screen now appears. Enter the setup chart influence information exactly as shown. When finished, press **[Enter]**.
6. Setup complete. When finished press **[Enter]**, **[Backup]**, and **[Start Job]**.

Model 2020 ProBalancer			
Tail Rotor Chart Setup			
Name:	AS365		
Chart Type:	(Irregular)		
No. of WtPos:	3		
WtPos	Grams	IPS	Add @
A	12.00	1.00	7:40
B	12.00	1.00	4:15
C	12.00	1.00	12:0

Warning

It is important that the following setup information be entered exactly as shown, as errors may lead to possible failure of jobs performed with this setup.

D. Data Acquisition

1. Turn the analyzer **[ON]**. From the “Main Menu”, select “Tail Rotor Balance” and press **[Enter]**. From the “Tail Rotor Balance” menu, select “Start a Job” and press **[Enter]**.
2. Next, select the AS365 setup from the analyzer’s setup list, select it and press **[Enter]**.

Select Setup List		
1	>	SA315/316
2	>	SIKORSKY S-58 T/R
3	>	HILLER
4	>	BELL 47 NEW STYLE
5	>	BELL 47 OLD STYLE
6	>	SCHWEIZER 269/300
7	>	EC-120 TAIL ROTOR
8	>	S-76
9	>	BELL 407
10	>	AS355 270 NR
11	>	AS355 T/R NOMINAL
12	>	AS365
13	>	BELL 206B
New		

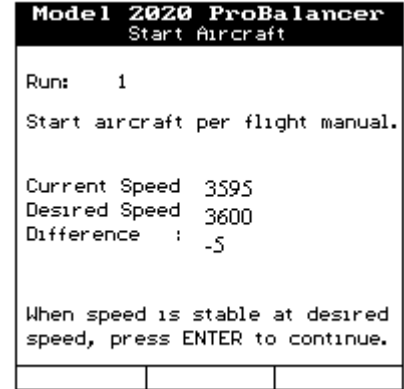
3. The “Customer Information” screen appears. You may enter this optional customer information and press **[Enter]**. If you have used the analyzer prior to this job, you will be able to recall a list of names to select from by pressing the **[F-1]** “Names” key. It is recommended that you enter at least a customer name, as it will aid in recalling the data at a later date.

Model 2020 ProBalancer Customer Information		
Enter the following optional Customer Information.		
Name:	:	CUSTOMER NAME
A/C Registrations:	:	N12345
A/C Total Time:	:	1225
Press ENTER to continue.		
Names		

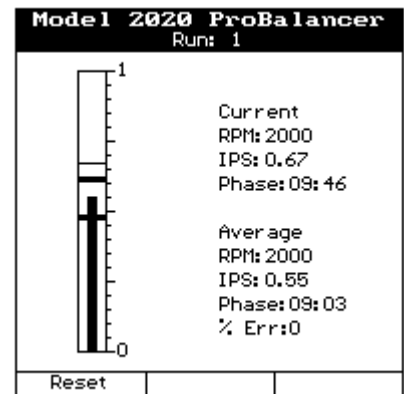
4. The “Equipment Setup” screen will appear next, directing you to install and connect the vibration sensor and tachometer sensor to the channels assigned in the job setup. Press **[Enter]** to continue.

Model 2020 ProBalancer Tail Rotor Equipment Setup		
Install the speed sensor and connect to tach channel 1		
Install vibration sensor and connect to vib. channel A		
Tach power is off		
Tach On		

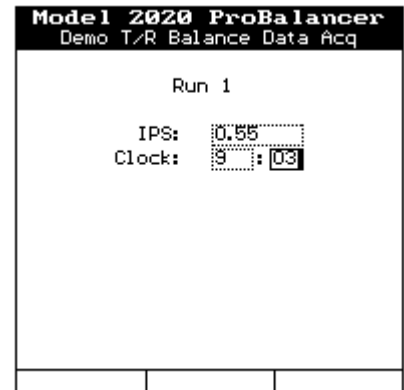
- The “Start Aircraft” screen as shown is presented next. This screen has an rpm monitor to allow verification of the tail rotor speed prior to acquiring data. When the rotor speed is as desired, press **[Enter]** to continue.



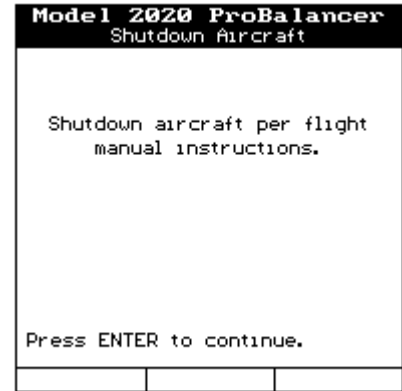
- The analyzer will present the data acquisition screen. This screen allows you to monitor both the current and averaged vibration readings. While monitoring the measurement, you may press the **[F-1]** “Reset” key to restart the averaging process. When the % error shown has reached its lowest point, press **[Enter]** to stop the acquisition process.



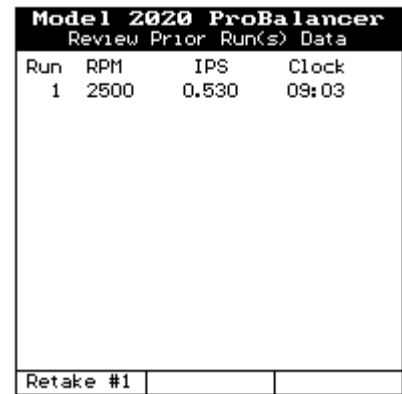
- The balancer will now display the imbalance reading . After review press **[Enter]**.



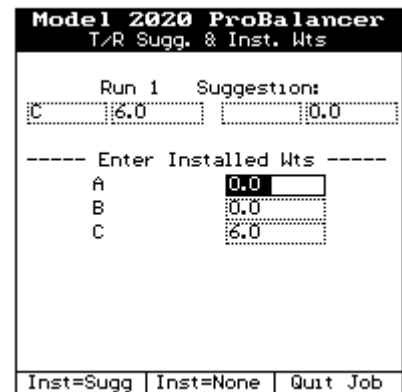
- Shutdown aircraft and press **[Enter]**.



- The analyzer will now present the “Review Prior Run(s) Data”. If you wish to re-measure the data just acquired, you may press **[F-1]** “Retake”. If you wish to continue, press **[Enter]**.



- The example shows the solution of adding 6 grams to Balance hole C. Record the actual weight installed between runs and its location. If you opt to remove weight from an opposite position, you may either enter a negative weight installation (by using the – sign) or leave the positive value in the original position. If you enter the negative value, you must erase the opposite value from the screen or the analyzer will total both values and the influence will be calculated incorrectly for the next run. To continue to the next run press **[Enter]**. If you wish to terminate the job, press the **[F-3]** “Quit Job” key and the job will be stored as completed. Using the quit job option will terminate the ability to re-start the job later. If you wish to leave the job and be able to restart it later, press the **[Main Menu]** key.



11. When you have finished with the solution process, you will be taken the “Start Aircraft” screen to start the next run.

Note

It is important to remember that when installing or removing weights and recording their positions that the influence used for the next run will be updated by the result from the previous run’s solution, therefore be as accurate as possible when recording adjustments made regardless whether the recommended solution is implemented. The only entries on this screen should reflect the actual solution implemented.

Model 2020 ProBalancer	
Start Aircraft	
Run: 2	
Start aircraft per flight manual.	
Current Speed	3595
Desired Speed	3600
Difference :	-5
When speed is stable at desired speed, press ENTER to continue.	



Application Note

Eurocopter AS365

Tail Rotor (Fenestron) Balance

Part Number: 11-200-0027

AppNote Number: a-ecas365-2020e-tr3p

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